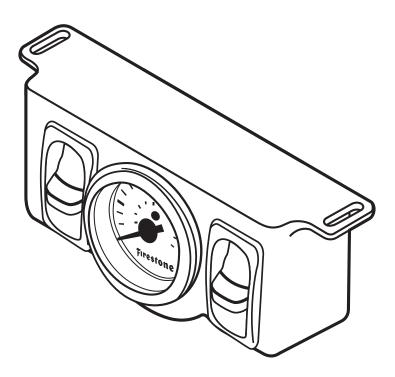


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## **INSTALLATION INSTRUCTIONS**



# **! IMPORTANT**

#### PLEASE DON'T HURT YOURSELF, YOUR KIT OR YOUR VEHICLE. TAKE A MINUTE TO READ THIS IMPORTANT INFORMATION.

#### SAFE INSTALLATION

Please take all safety precautions during installation. A hydraulic jack can fail, and if that happens, you can be seriously hurt, or worse, if you are relying on it to hold up the vehicle. If you use a hydraulic jack, secure jack stands in the appropriate locations and chock any tires still touching the ground.

Wear safety glasses or goggles. Your eyes may be lower than some parts and pieces, and you don't want to lose an eye.

Remove the possibility of any electrical issues by disconnecting the negative battery cable.

#### **VEHICLE GVWR**

NEVER exceed the maximum load recommended by the vehicle manufacturer (GVWR). The GVWR can be found in your vehicle's owner's manual or on the data plate on the driver's side door. Consult your local dealership for additional GVWR specifications.

#### **INFLATING THE AIR SPRINGS**

When inflating air springs, add air pressure in small quantities, checking air pressure frequently. The air springs have much less air volume than a tire, so they inflate much more quickly.

#### PRESSURE TO LOAD

Be sure to review the load limits noted in the Air Spring Kit Installation Instructions (sold separately).

#### **APPROPRIATE AIR PRESSURE**

For best ride, use only enough air pressure in the air springs to level the vehicle when viewed from the side (front to rear). This will vary, depending on the load, location of the load, condition of the existing suspension, and personal preference.

ONCE INSTALLED SUCCESSFULLY, FOLLOW THE PRESSURE REQUIREMENTS FOR THE AIR SPRINGS:



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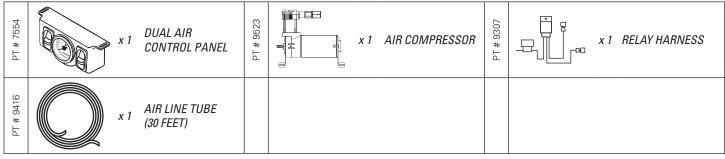
MINIMUM PRESSURE

MAXIMUM PRESSURE (LOADED)

# PARTS

Compare the parts below to your kit. Ensure you have all pieces, and organize them for an easier installation.

#### **MAIN KIT CONTENTS**



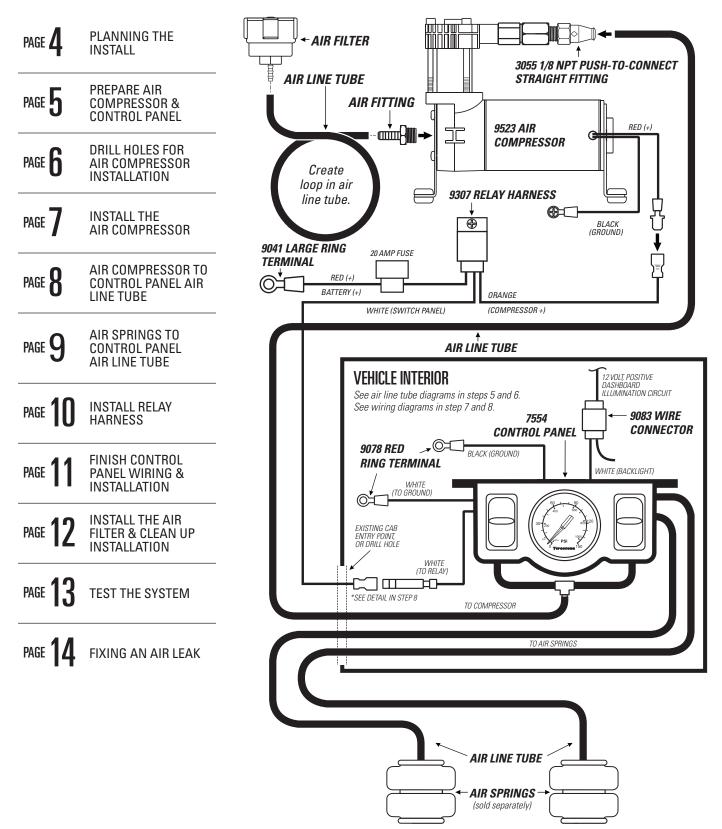
#### A24-760-2635 COMPRESSOR MOUNTING KIT



#### A21-760-2910 HARDWARE PACK

| PT # 3087 |   | x 8 10-32 x 1"<br>MACHINE SCREW           | PT # 9078 | □-0 | x 2 | RED RING<br>TERMINAL             | PT # 3055 | 1/8 NPT PUSH-<br>x 1 TO-CONNECT<br>STRAIGHT FITTING |
|-----------|---|---|-----------|-----|-----|----------------------------------|-----------|---|
| PT # 3088 | 0 | x 8 10-32 LOCK NUT                        | PT # 9083 |     | x 2 | WIRE CONNECTOR                   | PT # 9041 | x 1 LARGE RING<br>TERMINAL                          |
| PT # 3086 | 0 | x 16 #10 FLAT WASHER                      | PT # 3025 |     | x 2 | PUSH-TO-<br>CONNECT<br>T-FITTING | PT # 9036 | x 15 NYLON TIE                                      |
| PT # 3421 | B | 10-16 x 3/4"<br>x 1 SELF-TAPPING<br>SCREW | PT # 9099 | Q   | x 1 | 1' 18 GAUGE<br>BLACK WIRE        |           |   |

# **CONTENTS AND OVERVIEW**



# **PLANNING THE INSTALL**

THESE PLANNING STEPS WILL HELP YOU SAVE TIME AND WILL MAKE THE INSTALLATION EASIER.

#### DETERMINE THE MOUNTING LOCATION FOR THE CONTROL PANEL

- Mount inside the vehicle cab, in a place where you will not hit or kick it.
- Allow room for the air line tube to run without sharp curves or bends.
- Do not obstruct your view or ability to safely operate the vehicle.

#### DETERMINE THE MOUNTING LOCATION FOR THE AIR COMPRESSOR

- Use the provided Mounting Kit (Part # 2635) to mount the Compressor, considering the guidelines below, and follow the kit's instructions.
- Provide ample air flow.
- Protect from airborne debris and moisture.
- Optionally you can drill holes to mount the compressor to the frame, see Section 3

#### PLAN INSTALLATION ROUTES FOR WIRING AND AIR LINES INTO CAB

- If possible, use existing factory grommet, such as where a wiring harness enters the cab.
- If not possible, drill a hole large enough for two air line tubes and a ground wire. Make sure
- the wiring and air line tubes are not exposed to sharp metal edges that can damage them.

#### SOAK AIR LINE TUBE ENDS IN HOT WATER BEFORE INSTALLING ONTO BARBED FITTINGS

- The hot water makes the air line tube easier to work with and enables it to shrink onto the barbed fitting for a better seal.

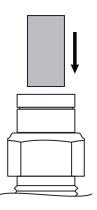
#### TAPE ALL ELECTRICAL CONNECTIONS

- Use electrical tape to appropriately secure and protect all electrical connections.

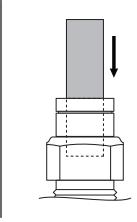
#### USING PUSH-TO-CONNECT FITTINGS FOR AIR LINES

Your kit includes push-to-connect fittings to connect the air line tubes to hardware. Use the instructions below when using the air line.

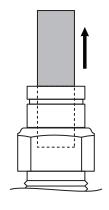
Insert end of air line tube into air fitting.



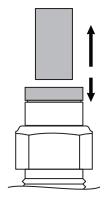
Push air line tube into air fitting as far as possible.



Gently pull on the air line tube to check for a secure fit.



To remove, push down collar and gently pull air line tube away.



**Removal Tip:** Use a 1/4", 5/16", or 6mm open-ended wrench to push the collar down.





PREPARE THE AIR COMPRESSOR Install 1/8 NPT Push-to-Connect Straight Fitting on the Check Valve. Install Barbed Air Fitting in Inlet n 3055 1/8 NPT PUSH-TO-CONNECT Port of the Compressor from Air STRAIGHT FITTING Compressor Kit. PRE-INSTALLED Tighten to engage two threads **CHECK VALVE** of thread lock. AIR FITTING 9535 AIR COMPRESSOR (

DRILL HOLES FOR CONTROL PANEL INSTALLATION

Use the location you selected during the Planning the Installation step on page 4.

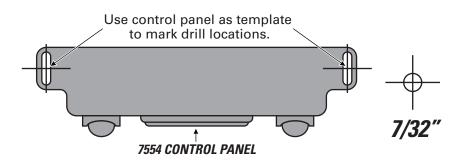


Using the Control Panel slots as a template, mark two drill locations with a punch or marking tool.



Drill a 7/32" diameter hole on each center mark.

Do not mount the control panel until step 8.





**OPTIONAL** - DRILL HOLES FOR AIR COMPRESSOR INSTALLATION

(3)

A

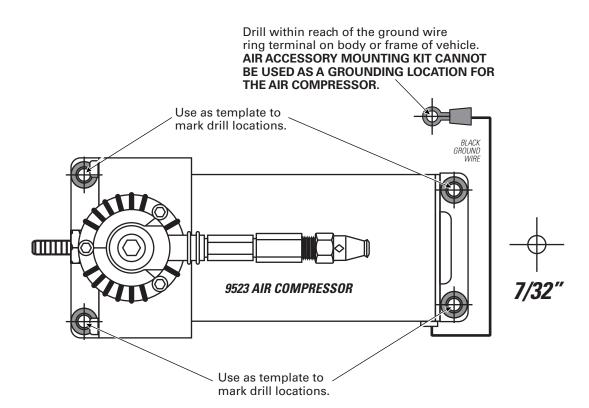
IF YOU ARE USING THE SUPPLIED FIRESTONE AIR ACCESSORY MOUNTING KIT, SKIP THIS STEP AND REFER TO THE MOUNTING KIT'S INSTRUCTIONS AT THE END OF THIS MANUAL..

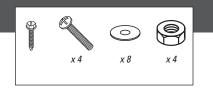
#### STOP HERE AND SKIP THIS STEP IF USING THE PROVIDED MOUNTING KIT

CHECK SURROUNDING AREA AND BACK SIDE OF MOUNTING LOCATION TO AVOID DRILLING INTO EXISTING LINES OR WIRING.

Using the Air Compressor as a template, mark four drill locations with a punch or marking tool. 2 Mark ground wire fastening location within reach of the ground wire ring terminal.

Drill 7/32" diameter holes. Remove any burrs and debris from drill holes.

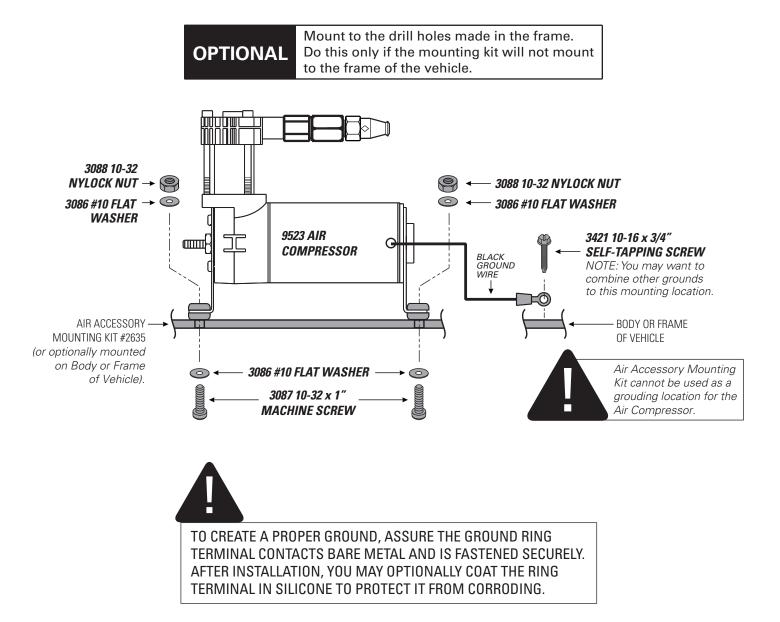






#### DO NOT OVER TIGHTEN MOUNTING BOLTS AND NUTS. TOO MUCH TORQUE CAN CRUSH THE BRASS INSERTS AND RUBBER ISOLATORS.

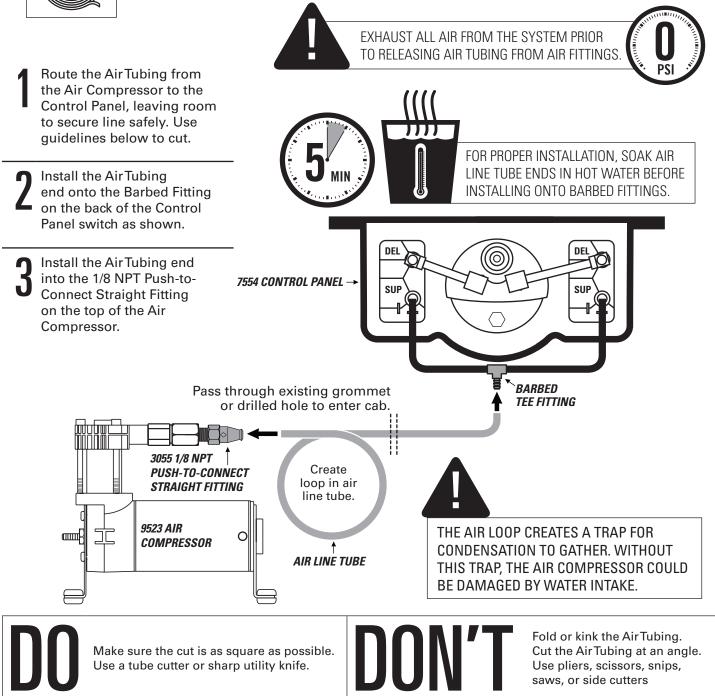
Mount the Air Compressor to the hole locations on the provided Mounting Kit using the supplied fasteners. DO NOT OVERTIGHTEN. 2 Mount the black ground wire ring terminal using the supplied fasteners. Assure that the ring terminal makes a solid contact with bare metal for a proper ground. (Optionally, you can run the negative to the negative battery terminal.)



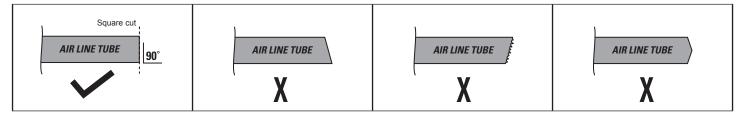
#### ROUTE AIR LINE TUBE FROM AIR COMPRESSOR TO CONTROL PANEL



Use the route you selected during the Planning the Installation step on page 4.



#### **PROPER AND IMPROPER CUTS IN THE AIR LINE TUBE**



Use the route you selected during the Planning the Installation step on page 4.



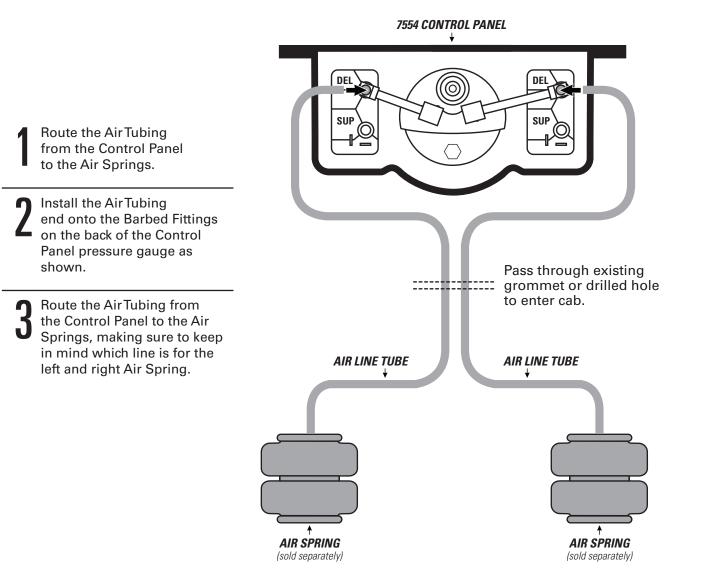


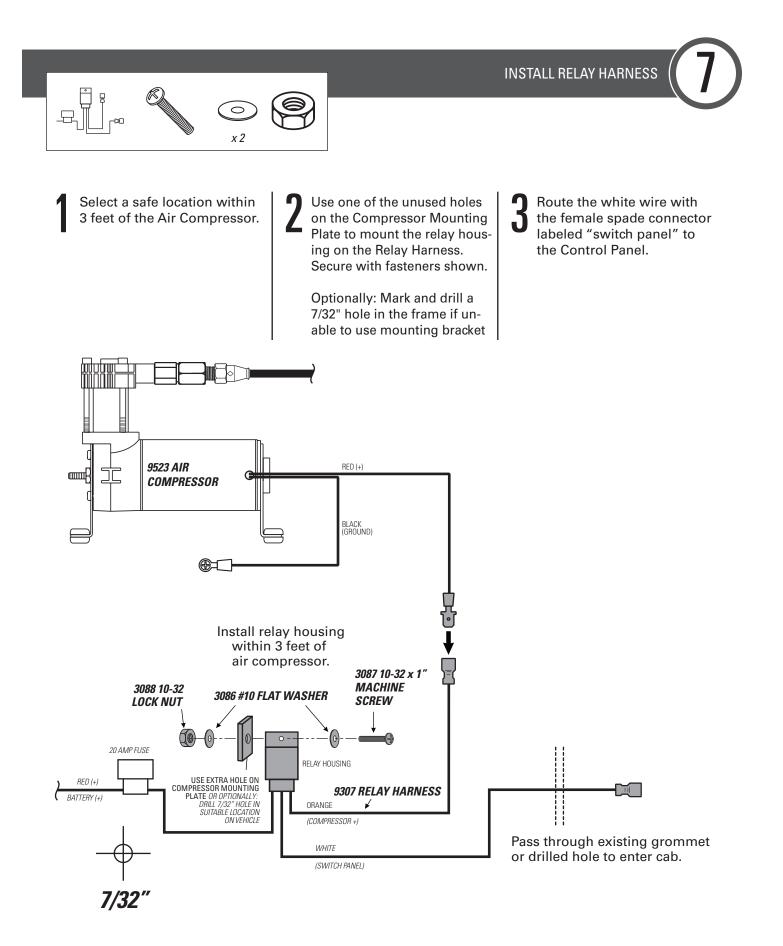


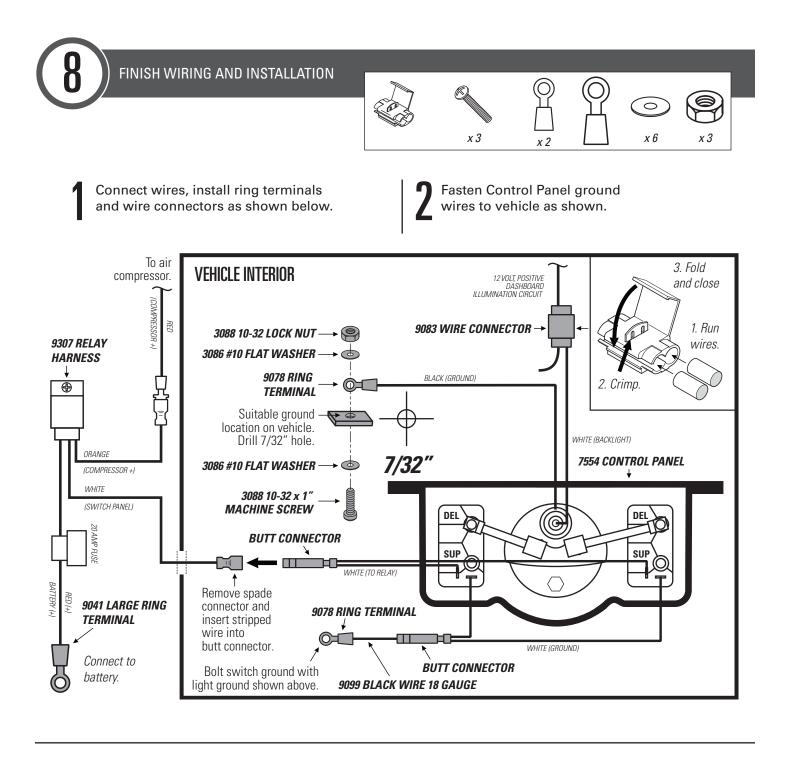
EXHAUST ALL AIR FROM THE SYSTEM PRIOR TO RELEASING AIR TUBING FROM AIR FITTINGS.

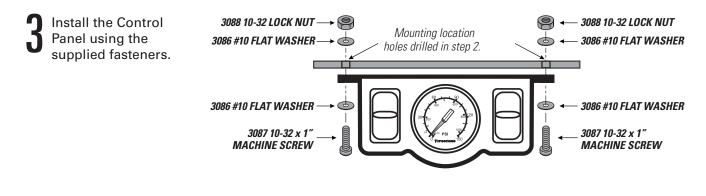


FOR PROPER INSTALLATION, SOAK AIR LINE TUBE ENDS IN HOT WATER BEFORE INSTALLING ONTO BARBED FITTINGS.







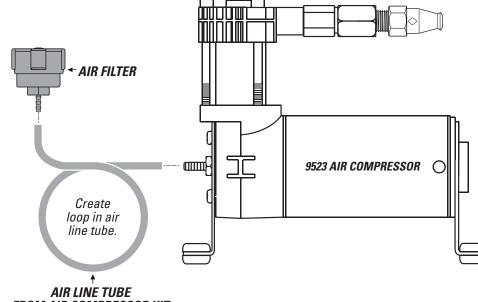




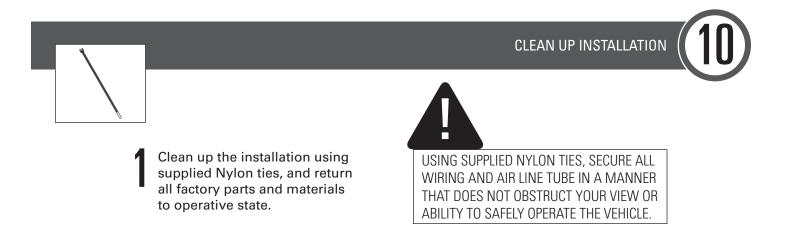




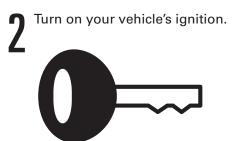
Fully secure the Air Filter barb into the Air Tubing from the Air Compressor kit. Press Air Tubing onto the barb on the Air Compressor Air Fitting until fully seated. Assure you create a loop in the Air Tubing, as shown, when securing it to the vehicle. Periodically check the Air Filter during operation. When the Air Filter is dirty and needs to be replaced, contact an Authorized Firestone dealer to purchase a new one.





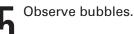


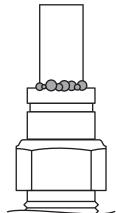
1 Reattach the negative battery cable.
3 Push Paddle Switches up to inflate the Air Springs to 70 PSI.

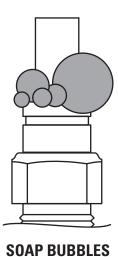


Spray fittings with soap and water mixture.









SMALL SOAP BUBBLES THAT DO NOT EXPAND



THAT EXPAND

## **NO LEAKS?**

Congratulations! You're riding right with the flip of a switch! Remember to review the Operating Instructions.

LEAK?

Bummer. Continue to step 12 to fix the leak.



FIX AN AIR LEAK



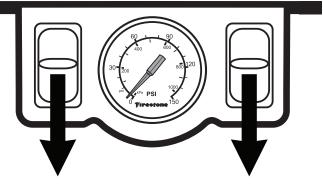


EXHAUST ALL AIR FROM THE SYSTEM PRIOR TO RELEASING AIR TUBING FROM AIR FITTINGS.

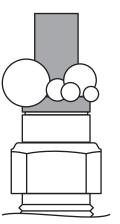


Push Paddle Switches down to release all air pressure from the Air Springs.

NOTE: While doing this, if you get a quick burst of air prior to the gauge dropping to 0 PSI, your lines are incorrectly swapped.

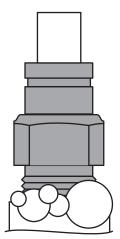


#### LEAK AT AIR LINE TUBE AND AIR FITTING



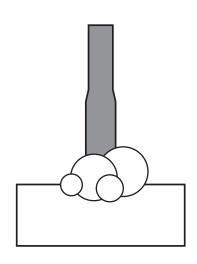
Release air line tube (see page 4). Review proper cuts and procedures in step 5. Repeat installation steps.

#### LEAK AT BASE OF AIR FITTING ON AIR SPRING



Tighten air fitting one turn or until leak stops.

LEAK AT A BARBED FITTING



Being careful not to scar the metal barbs, cut away, check for debris. Trim air tube line, **soak for 5 minutes in hot water**. Reinstall.

### **STILL HAVE A LEAK?** Befer to the Troubleshooting section of the Instruction Manual. If the leak is

Refer to the Troubleshooting section of the Instruction Manual. If the leak persists, or if there is an issue with a leaking part, email us at rrtech@fsip.com. If emailing, please include photos to help us better diagnose and understand any problems you may be experiencing.



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#### **BEFORE YOU DRIVE, CONFIRM THE FOLLOWING:**

Secure all air line tubes and wiring inside the cab and on the outside of the truck.

 $\Box$  Make sure no wiring, air line tubes, or hardware obstruct your vision or ability to safely operate the vehicle. The system passes the leak test and holds air.

The air compressor ground ring terminal is contacting bare metal, and coated with silicone if possible.

There is a loop in the air line tubes as shown to prevent water or debris from getting into the air compressor head and damaging it.

The air gauge backlight turns off when the ignition is off, or when dashboard lights do not illuminate.  $\Box$  Put a minimum of 5 PSI in the air springs, unloaded.

## **NEED INSTALLATION HELP?**

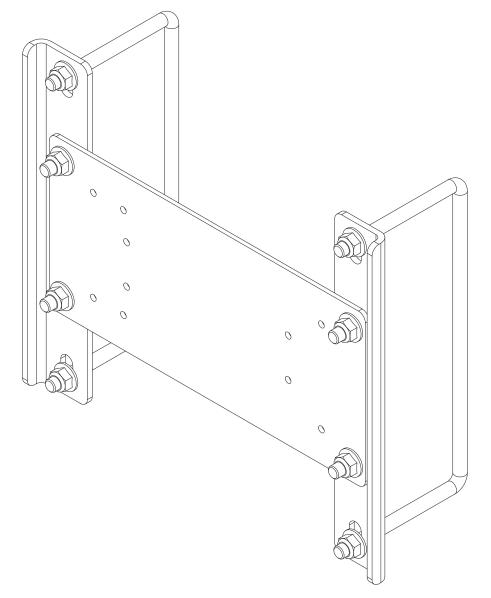
Email us at rrtech@fsip.com. Please include photos, kit number, and the year, make, and model of the vehicle to help us better diagnose and understand any problems you may be experiencing.





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## **INSTALLATION INSTRUCTIONS**



# **! IMPORTANT**

PLEASE DON'T HURT YOURSELF, YOUR KIT OR YOUR VEHICLE. TAKE A MINUTE TO READ THIS IMPORTANT INFORMATION.

DO NOT INSTALL IF THE TRUCK HAS BEEN LIFTED AND THE STOCK JOUNCE BUMPER SPACERS ARE NOT ON THE VEHICLE. *This kit is to be used on a pickup truck only, and DOES NOT INCREASE YOUR VEHICLE'S MAXIMUM LOAD.* 

#### SAFE INSTALLATION

Please take all safety precautions during installation. A hydraulic jack can fail, and if that happens, you can be seriously hurt, or worse, if you are relying on it to hold up the vehicle. If you use a hydraulic jack, secure jack stands in the appropriate locations and chock any tires still touching the ground.

Wear safety glasses or goggles. Your eyes may be lower than some parts and pieces, and you don't want to lose an eye.

Remove the possibility of any electrical issues by disconnecting the negative battery cable.

#### **KIT USES**

This kit works with Air Command Kits 2158, 2097, 2178, and 2219. Refer to the following pages for kit-specific layouts to ensure proper fitment.

#### **VEHICLE GVWR**

NEVER exceed the maximum load recommended by the vehicle manufacturer (GVWR). The GVWR can be found in your vehicle's owner's manual or on the data plate on the driver's side door.

#### **INFLATING THE AIR SPRINGS**

When inflating air springs, add air pressure in small quantities, checking air pressure frequently. The air springs have much less air volume than a tire, so they inflate much more quickly.

#### **APPROPRIATE AIR PRESSURE**

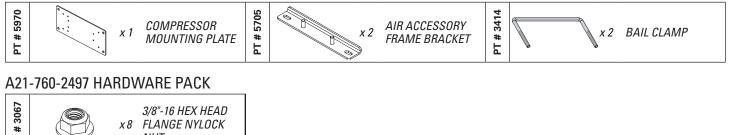
NUT

For best ride, use only enough air pressure in the air springs to level the vehicle when viewed from the side (front to rear). This will vary, depending on the load, location of the load, condition of the existing suspension, and personal preference.

# PARTS

Compare the parts below to your kit. Ensure you have all pieces, and organize them for an easier installation.

#### MAIN KIT CONTENTS



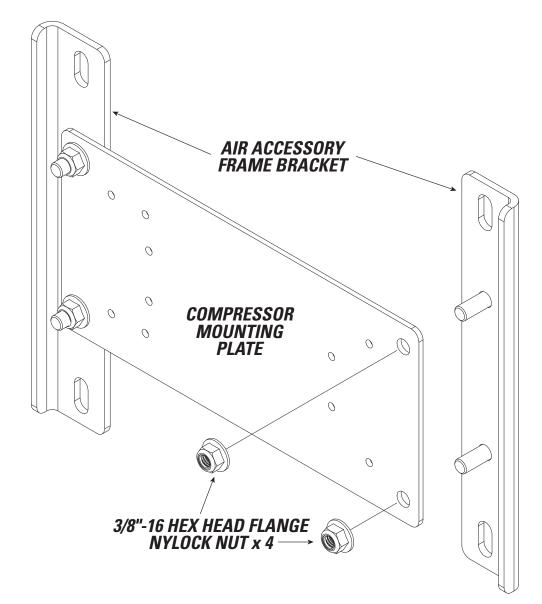
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Secure the Compressor Mounting Plate to the System Frame Brackets shown below.

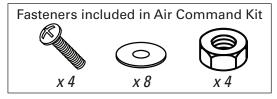
2

Select a suitable location for installation on the vehicle frame rail.

It is recommended to mount to the passenger side frame rail as the vehicle's battery is normally located in the engine compartment on the passenger side. Double check before final installation.



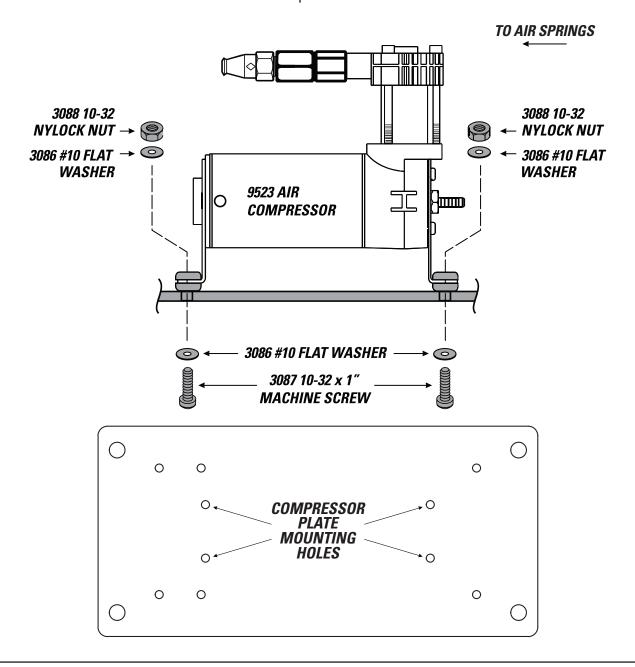
INSTALL THE AIR COMPRESSOR - USE FOR STANDARD DUTY AIR COMMAND KITS 2158 & 2178



DO NOT OVER TIGHTEN MOUNTING BOLTS AND NUTS ON THE AIR COMPRESSOR. TOO MUCH TORQUE CAN CRUSH THE BRASS INSERTS AND RUBBER ISOLATORS.

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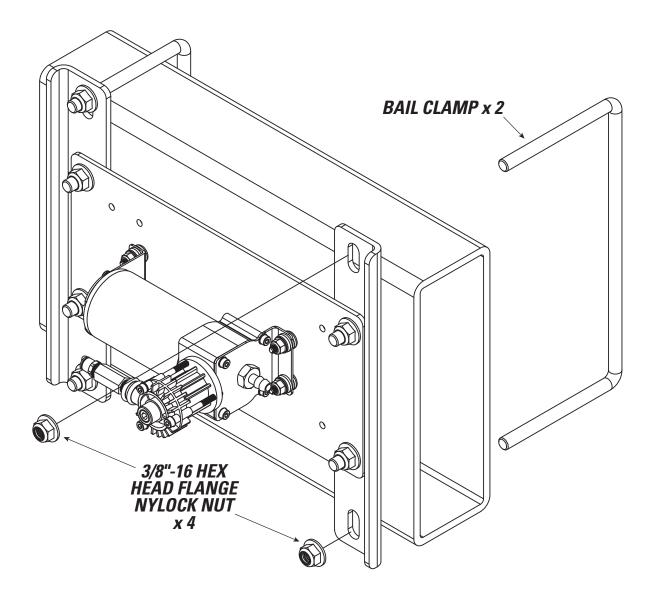
Mount the Air Compressor to the hole locations in the Compressor Plate using the supplied fasteners. DO NOT OVERTIGHTEN. It is recommended to face the outlet of the compressor towards the air springs on the rear axle of vehicle.



AIR ACCESSORY MOUNTING KIT CANNOT BE USED AS A GROUNDING LOCATION FOR THE AIR COMPRESSOR

Install the compressor mounting assembly to the vehicle's frame rail, using the provided Bail Clamps.





## NOTES

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| 2635 | Installation  | Instructions |
|------|---------------|--------------|
| 2000 | IIIStallation | mstructions  |



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#### BEFORE YOU DRIVE, CONFIRM THE FOLLOWING:

- $\Box$  Make sure all fasteners are tight and secure.
- $\Box$  Make sure the installation does not interfere with any other components on the vehicle.
- Reattach negative battery cable.

## **NEED INSTALLATION HELP?**

Email us at **rrtech@fsip.com**. Please include photos, kit number, and the year, make, and model of the vehicle to help us better diagnose and understand any problems you may be experiencing.

