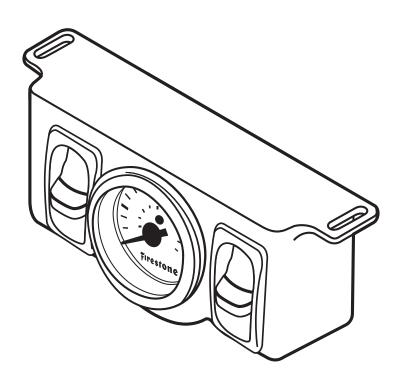


INSTALLATION INSTRUCTIONS



! IMPORTANT

PLEASE DON'T HURT YOURSELF, YOUR KIT OR YOUR VEHICLE. TAKE A MINUTE TO READ THIS IMPORTANT INFORMATION.

SAFE INSTALLATION

Please take all safety precautions during installation. A hydraulic jack can fail, and if that happens, you can be seriously hurt, or worse, if you are relying on it to hold up the vehicle. If you use a hydraulic jack, secure jack stands in the appropriate locations and chock any tires still touching the ground.

Wear safety glasses or goggles. Your eyes may be lower than some parts and pieces, and you don't want to lose an eye.

Remove the possibility of any electrical issues by disconnecting the negative battery cable.

VEHICLE GVWR

NEVER exceed the maximum load recommended by the vehicle manufacturer (GVWR). The GVWR can be found in your vehicle's owner's manual or on the data plate on the driver's side door. Consult your local dealership for additional GVWR specifications.

INFLATING THE AIR SPRINGS

When inflating air springs, add air pressure in small quantities, checking air pressure frequently. The air springs have much less air volume than a tire, so they inflate much more quickly.

PRESSURE TO LOAD

Be sure to review the load limits noted in the Air Spring Kit Installation Instructions (sold separately).

APPROPRIATE AIR PRESSURE

For best ride, use only enough air pressure in the air springs to level the vehicle when viewed from the side (front to rear). This will vary, depending on the load, location of the load, condition of the existing suspension, and personal preference.

ONCE INSTALLED SUCCESSFULLY, FOLLOW THE PRESSURE REQUIREMENTS FOR THE AIR SPRINGS:



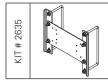
PARTS

Compare the parts below to your kit. Ensure you have all pieces, and organize them for an easier installation.

MAIN KIT CONTENTS

PT # 7554	x 1 DUAL AIR CONTROL PANEL	PT # 9499	x 1 AIR COMPRESSOR	PT # 9307	x 1 RELAY HARNESS
PT # 9416	x 1 AIR LINE TUBE (30 FEET)				

A24-760-2635 COMPRESSOR MOUNTING KIT



x 1 COMPRESSOR MOUNTING KIT

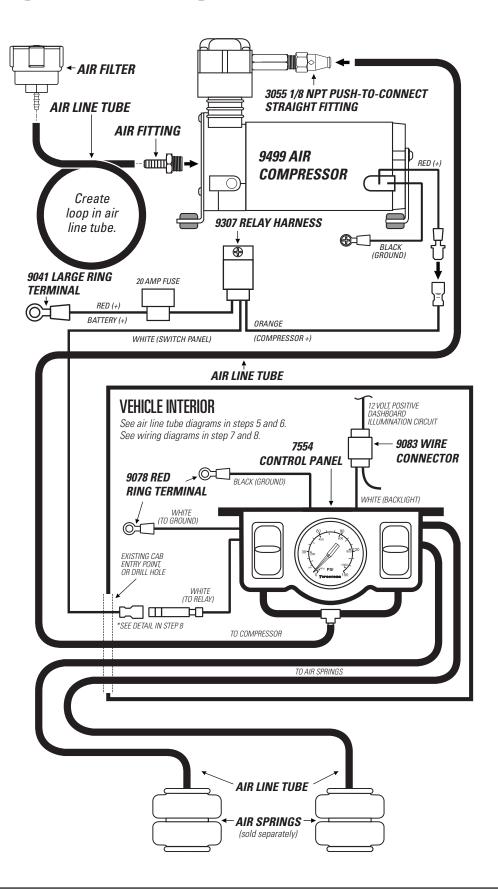
The parts list for this kit is in the Mounting Kit Manual included at the end of this Manual.

A21-760-2911 HARDWARE PACK

PT # 3087		x 8 MACHINE SCREW	PT # 9078		x 2	RED RING TERMINAL	PT # 3055	1/8 NPT PUSH- x 1 TO-CONNECT STRAIGHT FITTING		
PT # 3088		x 8 10-32 LOCK NUT	PT # 9083		x 2	WIRE CONNECTOR	PT # 9041	x 1 LARGE RING TERMINAL		
PT # 3086	<u></u>	x 16 #10 FLAT WASHER	PT # 3025		x 2	PUSH-TO- CONNECT T-FITTING	PT # 9036	x 15 NYLON TIE		
PT # 3421		10-16 x 3/4" x 1 SELF-TAPPING SCREW	6606 # Ld		x 1	1' 18 GAUGE BLACK WIRE				

CONTENTS AND OVERVIEW

PAGE 4	PLANNING THE INSTALL
PAGE 5	PREPARE AIR COMPRESSOR & CONTROL PANEL
PAGE 6	DRILL HOLES FOR AIR COMPRESSOR INSTALLATION
PAGE 7	INSTALL THE AIR COMPRESSOR
PAGE 8	AIR COMPRESSOR TO CONTROL PANEL AIR LINE TUBE
PAGE 9	AIR SPRINGS TO CONTROL PANEL AIR LINE TUBE
PAGE 10	INSTALL RELAY HARNESS
PAGE 11	FINISH CONTROL PANEL WIRING & INSTALLATION
PAGE 12	INSTALL THE AIR FILTER & CLEAN UP INSTALLATION
PAGE 13	TEST THE SYSTEM
PAGE 14	FIXING AN AIR LEAK



PLANNING THE INSTALL

THESE PLANNING STEPS WILL HELP YOU SAVE TIME AND WILL MAKE THE INSTALLATION EASIER.

DETERMINE THE MOUNTING LOCATION FOR THE CONTROL PANEL

- Mount inside the vehicle cab, in a place where you will not hit or kick it.
- Allow room for the air line tube to run without sharp curves or bends.
- Do not obstruct your view or ability to safely operate the vehicle.

DETERMINE THE MOUNTING LOCATION FOR THE AIR COMPRESSOR

- Use the provided Mounting Kit (Part # 2635) to mount the Compressor, considering the guidelines below, and follow the kit's instructions.
- Provide ample air flow.
- Protect from airborne debris and moisture.
- Optionally you can drill holes to mount the compressor to the frame, see Section 3

PLAN INSTALLATION ROUTES FOR WIRING AND AIR LINES INTO CAB

- If possible, use existing factory grommet, such as where a wiring harness enters the cab.
- If not possible, drill a hole large enough for two air line tubes and a ground wire. Make sure the wiring and air line tubes are not exposed to sharp metal edges that can damage them.

SOAK AIR LINE TUBE ENDS IN HOT WATER BEFORE INSTALLING ONTO BARBED FITTINGS

-The hot water makes the air line tube easier to work with and enables it to shrink onto the barbed fitting for a better seal.

(5) III

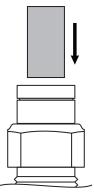
TAPE ALL ELECTRICAL CONNECTIONS

- Use electrical tape to appropriately secure and protect all electrical connections.

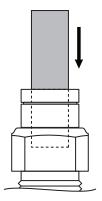
USING PUSH-TO-CONNECT FITTINGS FOR AIR LINES

Your kit includes push-to-connect fittings to connect the air line tubes to hardware. Use the instructions below when using the air line.

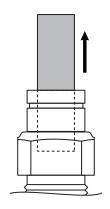
Insert end of air line tube into air fitting.



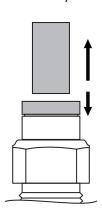
Push air line tube into air fitting as far as possible.



Gently pull on the air line tube to check for a secure fit.



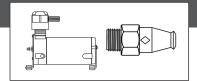
To remove, push down collar and gently pull air line tube away.



Removal Tip: Use a 1/4", 5/16", or 6mm open-ended wrench to push the collar down.



PREPARE THE AIR COMPRESSOR

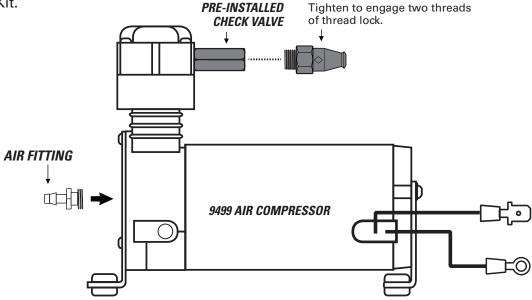


Install 1/8 NPT Push-to-Connect Straight Fitting on the Check Valve.

Install Barbed Air Fitting in Inlet Port of the Compressor from Air Compressor Kit.

3055 1/8 NPT PUSH-TO-CONNECT STRAIGHT FITTING

Tighten to engage two threads

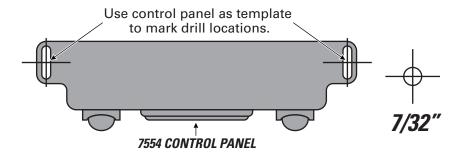


DRILL HOLES FOR CONTROL PANEL INSTALLATION

Use the location you selected during the Planning the Installation step on page 4.



- Using the Control Panel slots as a template, mark two drill locations with a punch or marking tool.
- Drill a 7/32" diameter hole on each center mark.
- Do not mount the control panel until step 8.





OPTIONAL - DRILL HOLES FOR AIR COMPRESSOR INSTALLATION





IF YOU ARE USING THE SUPPLIED FIRESTONE AIR ACCESSORY MOUNTING KIT, SKIP THIS STEP AND REFER TO THE MOUNTING KIT'S INSTRUCTIONS AT THE END OF THIS MANUAL..

STOP HERE AND SKIP THIS STEP IF USING THE PROVIDED MOUNTING KIT

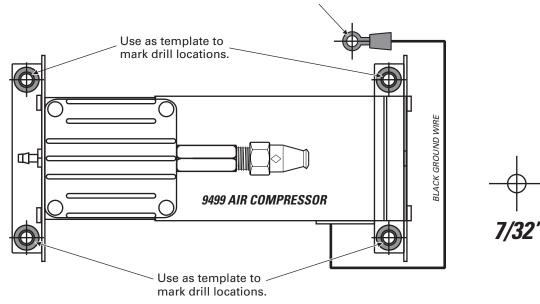


CHECK SURROUNDING AREA AND BACK SIDE OF MOUNTING LOCATION TO AVOID DRILLING INTO EXISTING LINES OR WIRING.

- Using the Air Compressor as a template, mark four drill locations with a punch or marking tool.
- Mark ground wire fastening location within reach of the ground wire ring terminal.
- Drill 7/32" diameter holes. Remove any burrs and debris from drill holes.

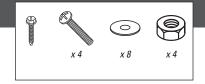
of vehicle or create a wire to link to the negative battery terminal. Minimum gauge of wire should be 12.

AIR ACCESSORY MOUNTING KIT CANNOT BE USED AS A GROUNDING LOCATION FOR THE AIR COMPRESSOR.





INSTALL AIR COMPRESSOR





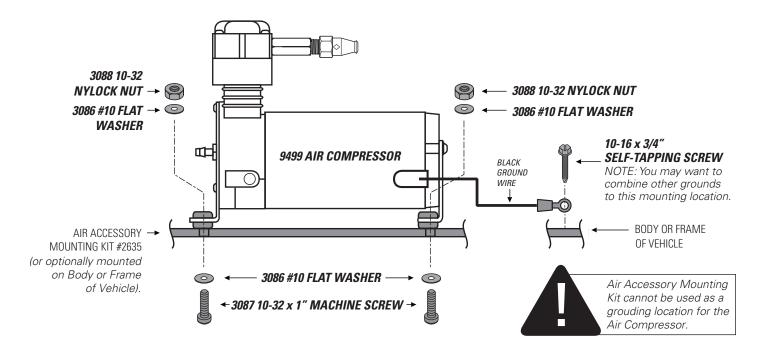
DO NOT OVER TIGHTEN MOUNTING BOLTS AND NUTS. TOO MUCH TORQUE CAN CRUSH THE BRASS INSERTS AND RUBBER ISOLATORS.

- Mount the Air Compressor to the hole locations on the provided Mounting Kit using the supplied fasteners.

 DO NOT OVERTIGHTEN.
- Mount the black ground wire ring terminal using the supplied fasteners. Assure that the ring terminal makes a solid contact with bare metal for a proper ground. (Optionally, you can run the negative to the negative battery terminal.)

OPTIONAL

Mount to the drill holes made in the frame. Do this only if the mounting kit will not mount to the frame of the vehicle.





TO CREATE A PROPER GROUND, ASSURE THE GROUND RING TERMINAL CONTACTS BARE METAL AND IS FASTENED SECURELY. AFTER INSTALLATION, YOU MAY OPTIONALLY COAT THE RING TERMINAL IN SILICONE TO PROTECT IT FROM CORRODING.

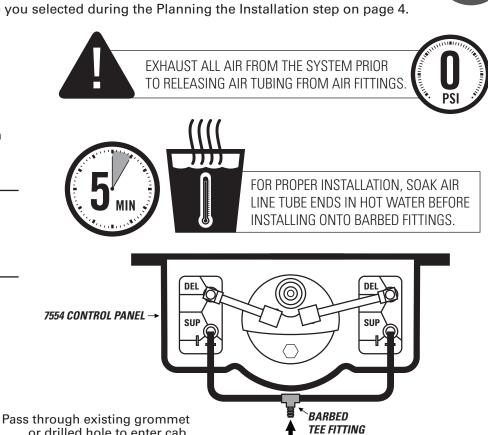


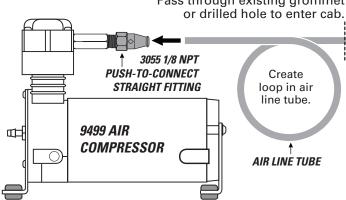
Use the route you selected during the Planning the Installation step on page 4.

Route the Air Tubing from the Air Compressor to the Control Panel, leaving room to secure line safely. Use guidelines below to cut.

Install the Air Tubing end onto the Barbed Fitting on the back of the Control Panel switch as shown.

Install the Air Tubing end into the 1/8 NPT Push-to-Connect Straight Fitting on the top of the Air Compressor.



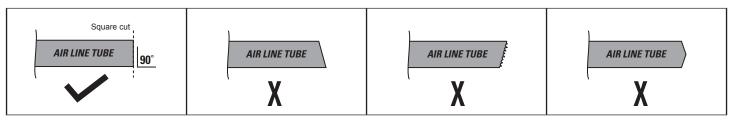


THE AIR LOOP CREATES A TRAP FOR CONDENSATION TO GATHER. WITHOUT THIS TRAP, THE AIR COMPRESSOR COULD BE DAMAGED BY WATER INTAKE.

Make sure the cut is as square as possible. Use a tube cutter or sharp utility knife.

Fold or kink the Air Tubing. Cut the AirTubing at an angle. Use pliers, scissors, snips, saws, or side cutters

PROPER AND IMPROPER CUTS IN THE AIR LINE TUBE



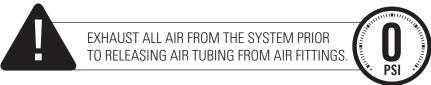


INSTALL T-FITTING AND ROUTE AIR LINE TUBE TO CONTROL PANEL

Use the route you selected during the Planning the Installation step on page 4.

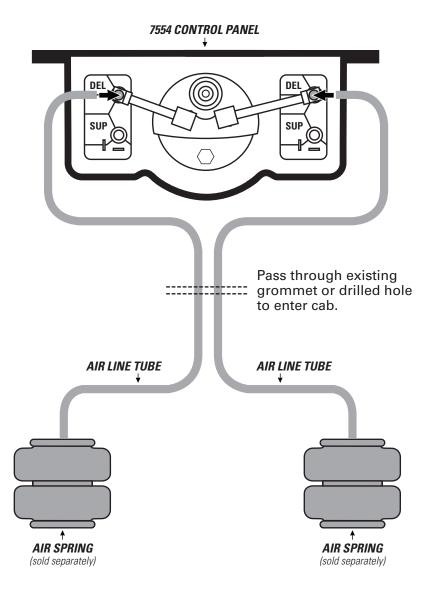


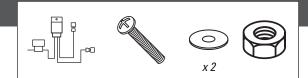




FOR PROPER INSTALLATION, SOAK AIR LINE TUBE ENDS IN HOT WATER BEFORE INSTALLING ONTO BARBED FITTINGS.

- Route the Air Tubing from the Control Panel to the Air Springs.
- Install the Air Tubing end onto the Barbed Fittings on the back of the Control Panel pressure gauge as shown.
- Route the Air Tubing from the Control Panel to the Air Springs, making sure to keep in mind which line is for the left and right Air Spring.

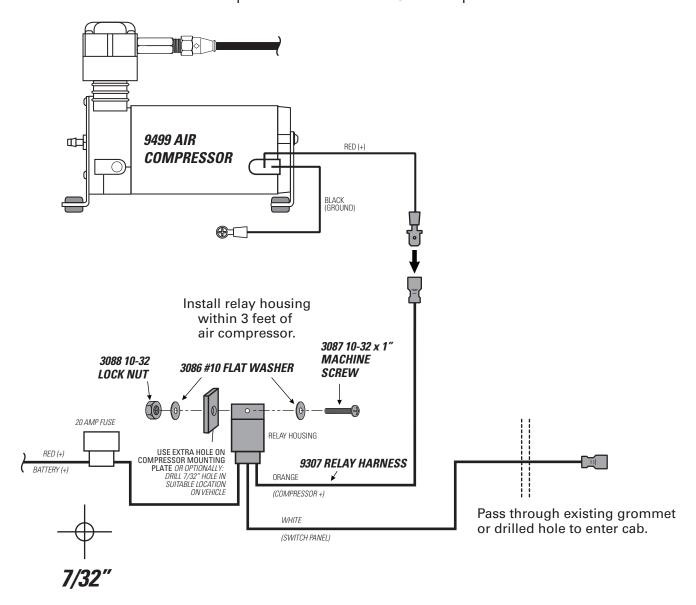


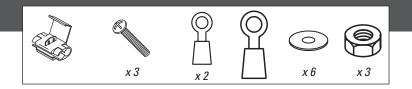


- Select a safe location within 3 feet of the Air Compressor.
- Use one of the unused holes on the Compressor Mounting Plate to mount the relay housing on the Relay Harness. Secure with fasteners shown.

Optionally: Mark and drill a 7/32" hole in the frame if unable to use mounting bracket

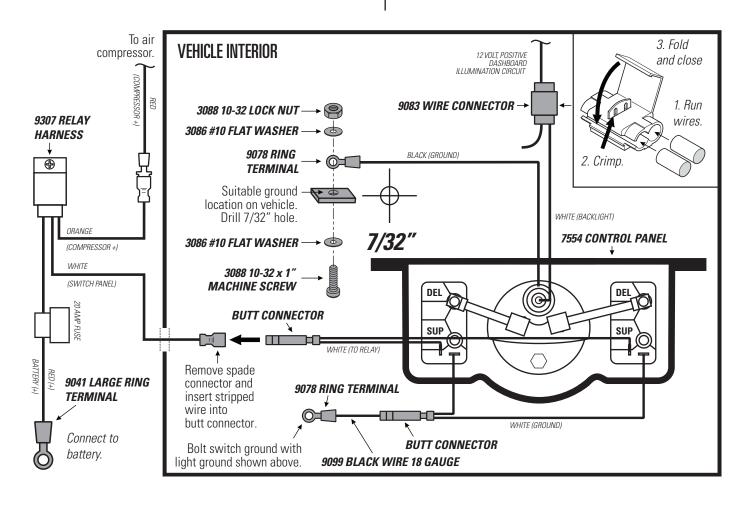
Route the white wire with the female spade connector labeled "switch panel" to the Control Panel.



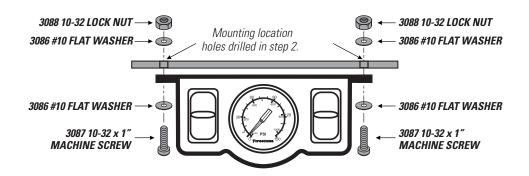


Connect wires, install ring terminals and wire connectors as shown below.

2 Fasten Control Panel ground wires to vehicle as shown.



Install the Control Panel using the supplied fasteners.

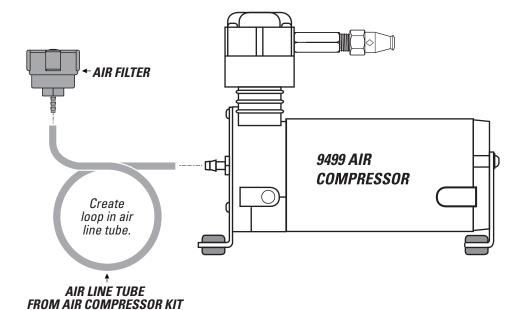






FILTER LIFE WILL VARY BASED ON ENVIRONMENTAL CONDITIONS. PROTECT THE AIR COMPRESSOR BY CHANGING THE AIR FILTER MORE FREQUENTLY IN DUSTY CONDITIONS.

- Fully secure the Air Filter barb into the Air Tubing from the Air Compressor kit.
- Press Air Tubing onto the barb on the Air Compressor Air Fitting until fully seated. Assure you create a loop in the Air Tubing, as shown, when securing it to the vehicle.
- Periodically check the Air Filter during operation. When the Air Filter is dirty and needs to be replaced, contact an Authorized Firestone dealer to purchase a new one.



CLEAN UP INSTALLATION

10

Clean up the installation using supplied Nylon ties, and return all factory parts and materials to operative state.



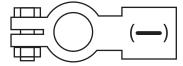
USING SUPPLIED NYLON TIES, SECURE ALL WIRING AND AIR LINE TUBE IN A MANNER THAT DOES NOT OBSTRUCT YOUR VIEW OR ABILITY TO SAFELY OPERATE THE VEHICLE.



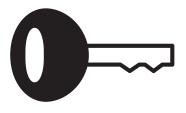
TEST THE SYSTEM

With the Air Command™ kit and your air springs installed, you are ready to test the system.

Reattach the negative battery cable.

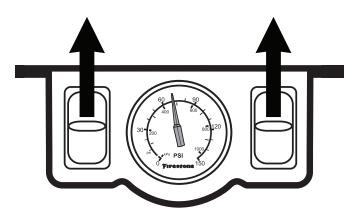


Turn on your vehicle's ignition.



Push Paddle Switches up to inflate the Air Springs to 70 PSI.

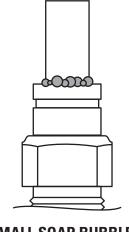




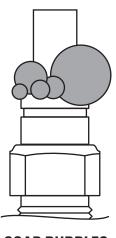
Spray fittings with soap and water mixture.



Observe bubbles.













NO LEAKS?

Congratulations! You're riding right with the flip of a switch! Remember to review the Operating Instructions.

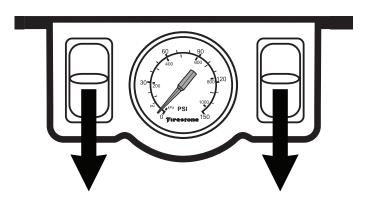
LEAK?

Bummer. Continue to step 12 to fix the leak.

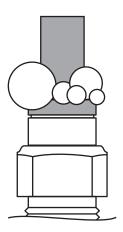


Push Paddle Switches down to release all air pressure from the Air Springs.

NOTE: While doing this, if you get a quick burst of air prior to the gauge dropping to 0 PSI, your lines are incorrectly swapped.

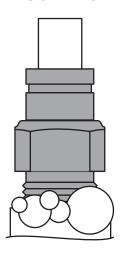


LEAK AT AIR LINE TUBE AND AIR FITTING



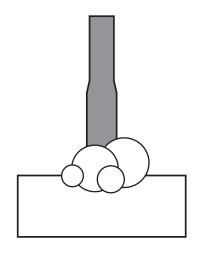
Release air line tube (see page 4).
Review proper cuts and
procedures in step 5. Repeat
installation steps.

LEAK AT BASE OF AIR FITTING ON AIR SPRING



Tighten air fitting one turn or until leak stops.

LEAK AT A BARBED FITTING



Being careful not to scar the metal barbs, cut away, check for debris. Trim air tube line, soak for 5 minutes in hot water. Reinstall.

STILL HAVE A LEAK?

Refer to the Troubleshooting section of the Instruction Manual. If the leak persists, or if there is an issue with a leaking part, email us at rrtech@fsip.com. If emailing, please include photos to help us better diagnose and understand any problems you may be experiencing.



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BEFORE YOU DRIVE, CONFIRM THE FOLLOWING:

- ☐ Secure all air line tubes and wiring inside the cab and on the outside of the truck.
- ☐ Make sure no wiring, air line tubes, or hardware obstruct your vision or ability to safely operate the vehicle.
- ☐The system passes the leak test and holds air.
- ☐The air compressor ground ring terminal is contacting bare metal, and coated with silicone if possible.
- There is a loop in the air line tubes as shown to prevent water or debris from getting into the air compressor head and damaging it.
- The air gauge backlight turns off when the ignition is off, or when dashboard lights do not illuminate.
- ☐ Put a minimum of 5 PSI in the air springs, unloaded.

NEED INSTALLATION HELP?

Email us at **rrtech@fsip.com**. Please include photos, kit number, and the year, make, and model of the vehicle to help us better diagnose and understand any problems you may be experiencing.



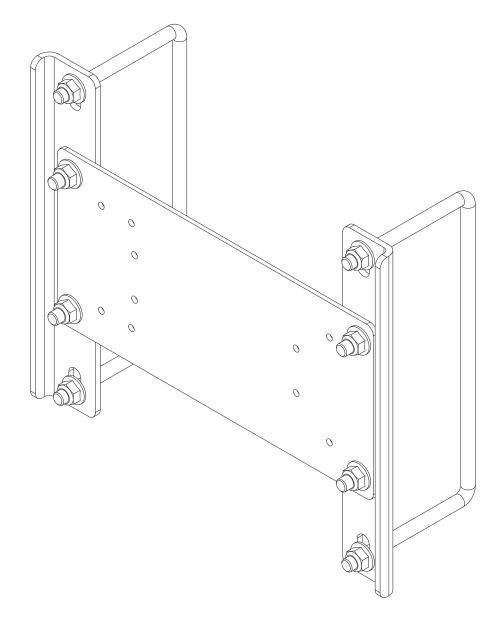






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INSTALLATION INSTRUCTIONS



! IMPORTANT

PLEASE DON'T HURT YOURSELF. YOUR KIT OR YOUR VEHICLE. TAKE A MINUTE TO READ THIS IMPORTANT INFORMATION.

DO NOT INSTALL IF THE TRUCK HAS BEEN LIFTED AND THE STOCK JOUNCE BUMPER SPACERS ARE NOT ON THE VEHICLE. This kit is to be used on a pickup truck only, and DOES NOT INCREASE YOUR VEHICLE'S MAXIMUM LOAD.

SAFE INSTALLATION

Please take all safety precautions during installation. A hydraulic jack can fail, and if that happens, you can be seriously hurt, or worse, if you are relying on it to hold up the vehicle. If you use a hydraulic jack, secure jack stands in the appropriate locations and chock any tires still touching the ground.

Wear safety glasses or goggles. Your eyes may be lower than some parts and pieces, and you don't want to lose an eye.

Remove the possibility of any electrical issues by disconnecting the negative battery cable.

KIT USES

This kit works with Air Command Kits 2158, 2097, 2178, and 2219. Refer to the following pages for kit-specific layouts to ensure proper fitment.

VEHICLE GVWR

NEVER exceed the maximum load recommended by the vehicle manufacturer (GVWR). The GVWR can be found in your vehicle's owner's manual or on the data plate on the driver's side door.

INFLATING THE AIR SPRINGS

When inflating air springs, add air pressure in small quantities, checking air pressure frequently. The air springs have much less air volume than a tire, so they inflate much more guickly.

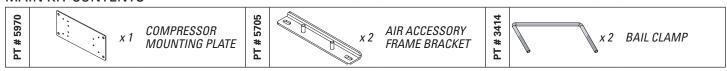
APPROPRIATE AIR PRESSURE

For best ride, use only enough air pressure in the air springs to level the vehicle when viewed from the side (front to rear). This will vary, depending on the load, location of the load, condition of the existing suspension, and personal preference.

PARTS

Compare the parts below to your kit. Ensure you have all pieces, and organize them for an easier installation.

MAIN KIT CONTENTS



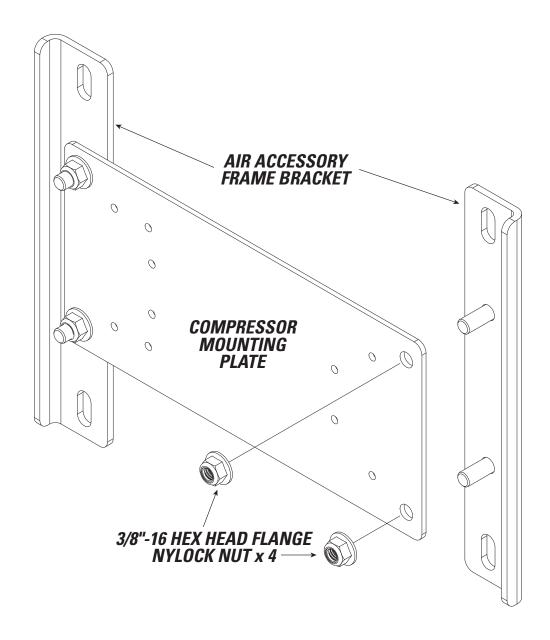
A21-760-2497 HARDWARE PACK



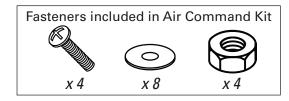
Secure the Compressor Mounting Plate to the System Frame Brackets shown below.

Select a suitable location for installation on the vehicle frame rail.

It is recommended to mount to the passenger side frame rail as the vehicle's battery is normally located in the engine compartment on the passenger side. Double check before final installation.



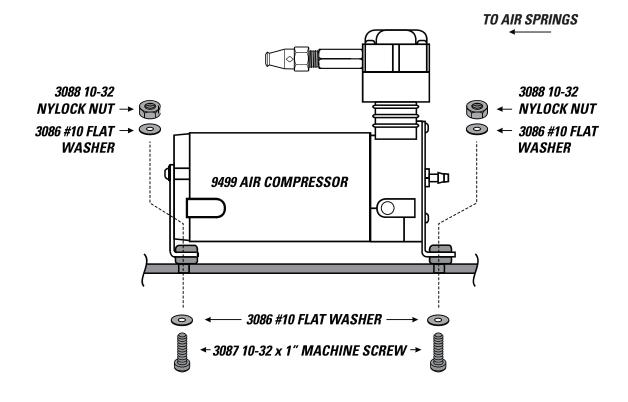
INSTALL THE AIR COMPRESSOR - USE FOR HEAVY DUTY AIR COMMAND KITS 2097 & 2219

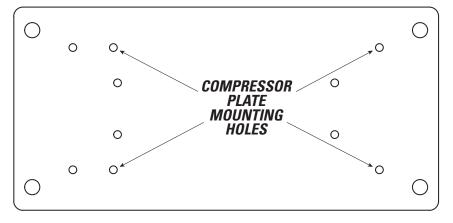




DO NOT OVER TIGHTEN MOUNTING BOLTS AND NUTS ON THE AIR COMPRESSOR. TOO MUCH TORQUE CAN CRUSH THE BRASS INSERTS AND RUBBER ISOLATORS.

- Mount the Air Compressor to the hole locations in the Compressor Plate using the supplied fasteners. DO NOT OVERTIGHTEN.
- lt is recommended to face the outlet of the compressor towards the air springs on the rear axle of vehicle.





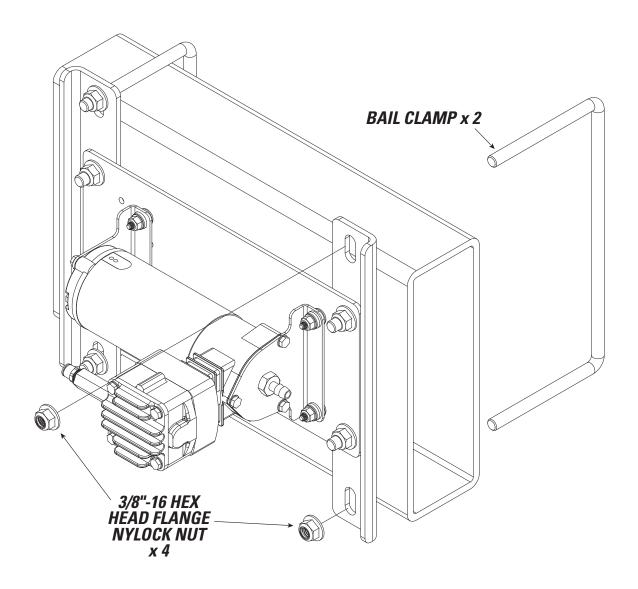


AIR ACCESSORY MOUNTING KIT CANNOT BE USED AS A GROUNDING LOCATION FOR THE AIR COMPRESSOR

Install the compressor mounting assembly to the vehicle's frame rail, using the provided Bail Clamps.

RECOMMENDED-

2 Continue following the Air Command Kit instructions to connect all air tubing and electrical wiring.



NOTES



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BEFORE YOU DRIVE, CONFIRM THE FOLLOWING:

- ☐ Make sure all fasteners are tight and secure.
- ☐ Make sure the installation does not interfere with any other components on the vehicle.
- ☐ Reattach negative battery cable.

NEED INSTALLATION HELP?

Email us at rrtech@fsip.com. Please include photos, kit number, and the year, make, and model of the vehicle to help us better diagnose and understand any problems you may be experiencing.





